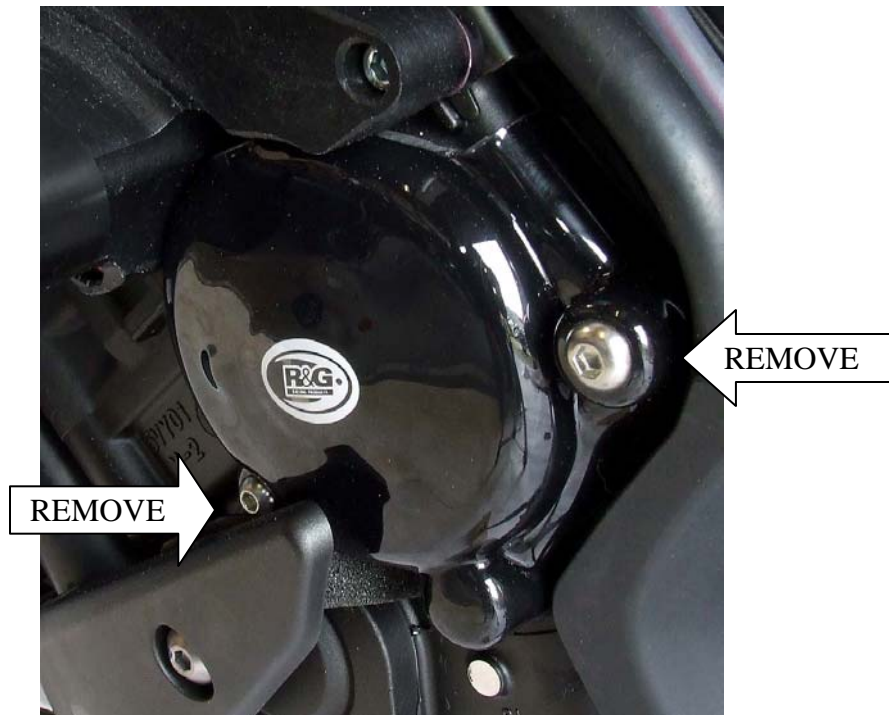




**FITTING INSTRUCTIONS FOR ECC0025 LHS ENGINE CASE COVER  
YAMAHA YZF-R1 04'-08'**



In this kit there should be  
1 x Engine Case Cover  
1 x M8 button head bolt  
1 x M6 button head bolts  
1 x M8 washers  
1 x M6 washers  
2 x Black spacers (1x8mm 1x6mm)  
1 x 25mm length of heat shrink

**PLEASE READ THESE INSTRUCTIONS FULLY BEFORE STARTING**

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover
- Remove the two engine case bolts arrowed above. Hold the cover loosely over the case to help identify the correct ones. **DO NOT REMOVE ALL OF THE CASE BOLTS.**
- Remove the protective film from the R&G cover. Note there is a peel here sticker to show you where to start.
- Place one of the M6 washers over one of the M6 button head bolts supplied in the kit.
- Continued overleaf.....

**R&G RACING**

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- Slide these through one of the mounting holes in the cover.
- Slide one of the small black spacers supplied in the kit over the bolt and up to the cover.
- Cut off a piece about 3mm long, of the heat shrink supplied in the kit.
- Slide the piece of heat shrink over the thread of the bolt and up to the spacer.
- Warm up the heat shrink with a hot air gun (a hairdryer will do) this will hold the assembly together to make it easier to fit to the bike.
- Repeat this procedure for the other bolt.
- When the two bolts are in position offer up the R&G cover to the engine and carefully fit it over the engine casing. Ensure that the bolts are lined up with the holes in the engine casing, and then push on as far as it will go.
- With a 4mm Allen key tighten the bolts equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**
- Finally use a torque wrench set at 10 nm (7 Lb ft) to fully tighten.
- Buff / polish any residue left from the protective film.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent
- **AVOID HARMFUL CHEMICALS IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.**
- R&G will accept no liability if the above procedure and torque settings are not followed.

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