

## **GS AND KATANA 1980-1986 COMPLETE WITH SPRINGS AND BASKET**

Installation of the clutch is the same as the other version.

Basket installation instructions are here.

### **SUZUKI GSX1100S KATANA clutch basket - fitting instructions**

It is necessary to give this job to an experienced workshop.

Drill out attachment rivets on old standard basket with primary gear

1. Turn the new basket upside down.
2. Put flat steel shim from STD basket.
3. Put primary gear in correct direction.
4. Put spring steel shim in position as in picture.
5. Basket with primary gear and shims.
6. Insert damper spring with retainers in direction as on picture.
7. Insert all other damper springs and spacers.
8. Put bottom steel disc.
9. Put hexagonal inserts with thread.
10. Turn carefully the basket with all parts.
11. Use kit bolts to lock all parts together. Torque 25Nm. Use Loctite 620 (RED) to secure the thread.
12. Use a punch to lock the bolt in inserts from bottom side.