

VTR 1000F SUPER HAWK 98-05 SLIPPER CLUTCH

19303 Antihopping slipper clutch Honda VTR1000 Firestorm – mounting instructions

Congratulation, you bought one of best clutch systems for your Honda.

This clutch should be installed by an experienced Honda workshop, or mechanic.

1. Read this instructions with photos before you start. Check if the set includes all parts.
2. Remove the old clutch drum (according Honda workshop manual), clean threads on the shaft and big nut from old glue with brake cleaner.
3. Check positioning of the shim (STD) between basket and drum, when you replace it (pic a).
4. Install pre mounted slipper drum (b).
5. Put STD steel washer as STD (c).
6. Tighten the big nut (STD) (d) with torque 127 Nm and secure it with glue Loctite No. 620 (RED) (e), and use hammer to lock it into shaft's thread (f).
7. This slipper clutch is designed for using STD clutch plates. NEVER install first friction late with thin steel rings on first position! Install a normal friction plate first , then steel plate(h), and then the friction plate with bigger inside diameter and both steel rings (h,). Install all other clutch plates in same position as before (i).
8. Reinstall STD push rod from STD pressure plate and install it into kit pressure plate (g).
9. Install pressure plate (j).
10. Put STD clutch springs in position as before, put spring kit-retainers, tighten all with M6 bolts. (k).

Check for the correct clearance between pressure plate and clutch hub via the small holes in the pressure plate. Correct clearance is about 1.3 mm. Minimal clearance is 0.5mm, when the clutch plates wear and it gets smaller, change all the friction plates

11. Every time use new clutch cover gasket.
12. Mount case cover according to Honda workshop manual.

LIST OF PARTS

- 1 pc. clutch drum pre mounted
- 1 pc. pressure plate
- 5 pcs. spring retainers
- 5 pcs. bolt M6