



FITTING INSTRUCTIONS FOR ECC0333R
LHS CRANK & WATERPUMP COVER



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF
MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

WWW.RG-RACING.COM

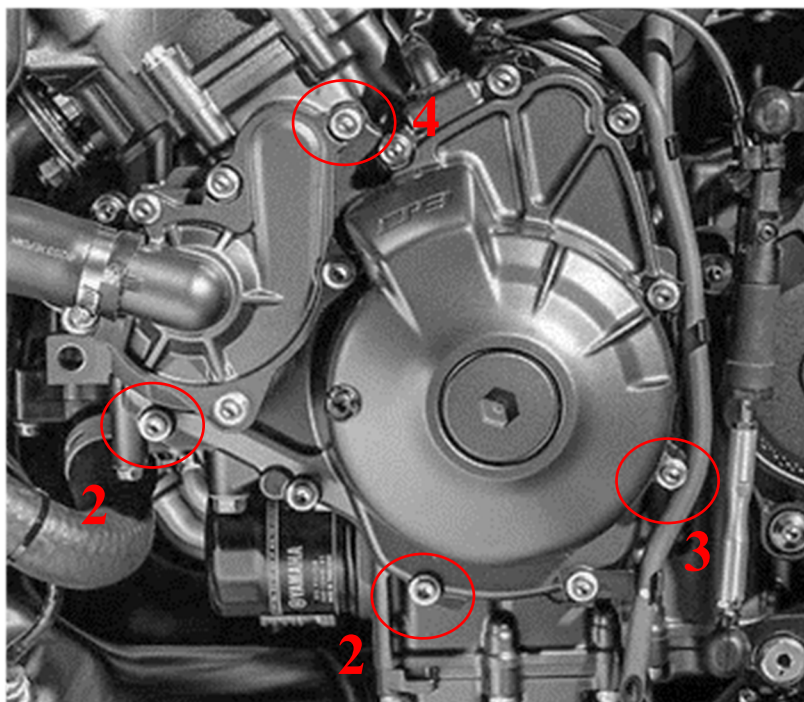


<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of metric Allen keys • 8mm spanner or socket 	<p>M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ECC0333R ENGINE CASE COVER (INCLUDING FITTED SPACERS)	1
ITEM 2	M6 x 1.00 x 45mm CAP HEAD BOLTS - LOWER CLUTCH AND LOWER WATER PUMP	2
ITEM 3	M6 x 1.00 x 55mm CAP HEAD BOLTS - LOWER RHS CLUTCH	1
ITEM 4	M6 x 1.00 x 60mm CAP HEAD BOLTS - UPPER WATER PUMP	1

FITTING DIAGRAM





FITTING INSTRUCTIONS

Please note: Make sure the engine is cold before proceeding to fit the R&G engine case cover.

- To fit the R&G engine case cover, remove the 4 x M6 engine case bolts highlighted in the **Fitting Diagram** on page 2.
- Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the **ECC0333R** Engine Case Cover (**Item 1**).
- Hold the Engine Case Cover loosely over the case to help identify the correct bolts if necessary.
ONLY REMOVE THE REQUIRED AMOUNT OF ENGINE CASE BOLTS
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the bolt holes are lined up with the holes in the engine casing, and then push on until it bottoms out.
- Fit the 4x supplied M6 cap head bolts (**Items 2, 3 & 4**) through the engine case cover and into the engine case into the positions shown on the fitting diagram.
- Finally use a torque wrench set at 12 N/m (7 Lb/ft) to fully tighten each bolt.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE, for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.
- Check all components are secure and all bolts are tight before riding.

R&G will accept no liability if the above procedure and torque settings are not followed.

ISSUE 1 – 06/10/2022 (TB)

CONSUMER NOTICE

The catalogue description and any exhibition of samples are only broad indications of the Products and R&G may make design changes which do not diminish their performance or visual appeal and supplying them in such state shall conform to the order. The Buyer acknowledges no representation or warranty (other than as to title) has been given or will apply to the Products other than those in R&G's order or confirmation and the Buyer confirms it has chosen the Products as being of merchantable quality and suitable for its particular purposes. Where R&G fits the Products or undertakes other services it shall exercise reasonable skill and care and rectify any fault free of charge unless the workmanship has been disturbed. The Buyer is responsible for ensuring that the warranty on the motorcycle is not affected by the fitting of the Products. On return of any defective Products R&G shall at its option either supply a replacement or refund the purchase money but shall not be liable if the Products have been modified or used or maintained otherwise than in accordance with R&G's or manufacturer's instructions and good engineering practice or if the defect arises from accident or neglect. Other than identified above and subject to R&G not limiting its liability for causing death and personal injury, it shall not be liable for indirect or consequential loss and otherwise its liability shall be limited to the amounts paid by the Buyer for the Products or the fitting or service concerned. These terms do not affect the Buyer's statutory rights.

R&G RACING RETURNS POLICY (NON-FAULTY GOODS)

Returns must be pre-authorized (if not pre-authorized the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G Racing. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.

R&G Racing

Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ

Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 www.rg-racing.com Email: info@rg-racing.com



NOTICE DE MONTAGE POUR ECC0333R
PROTECTION MANIVELLE / POMPE À EAU CÔTÉ GAUCHE



CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETES SUR LA PAGE.

CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTE DES INSTRUCTIONS.

NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES SOIENT PRÉSENTES.

VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.

EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS REVENDEURS OU FAITES APPEL À UN TECHNICIEN QUALIFIÉ.

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLÉ NE REPRÉSENTE PAS NECESSAIREMENT LA MANIÈRE DE LE MONTER SUR LA MOTO.

SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS SUR LES BOULONS, ELLES PEUVENT ÊTRE JETÉES.

NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :

WWW.RG-RACING.COM

R&G Racing

Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ

Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 www.rg-racing.com Email: info@rg-racing.com

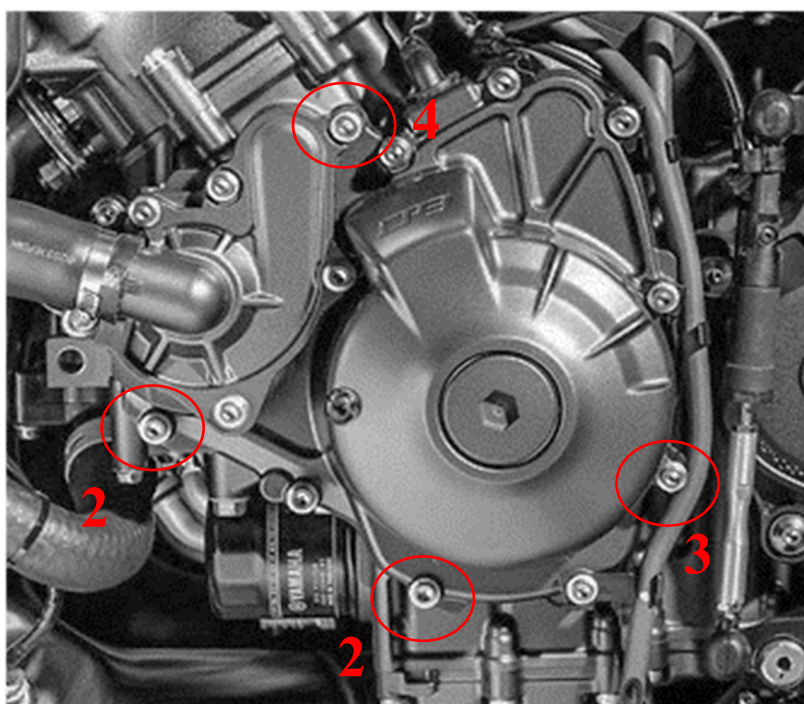


OUTILS REQUIS	VALEURS DE SERRAGE
<ul style="list-style-type: none"> • Clé Allen • Clé à molette 8mm 	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	ECC0333R PROTECTION CARTER MOTEUR (AVEC ENTRETOISES MONTÉES)	1
ARTICLE 2	M6 x 1.00 x 45mm BOULONS – EMBRAYAGE INFÉRIEUR ET POMPE A EAU INFÉRIEURE	2
ARTICLE 3	M6 x 1.00 x 55mm BOULONS – EMBRAYAGE INFÉRIEUR DROIT	1
ARTICLE 4	M6 x 1.00 x 60mm BOULONS – POMPE A EAU SUPÉRIEURE	1

SCHÉMA DE MONTAGE



R&G Racing

Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ

Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 www.rg-racing.com Email: info@rg-racing.com



NOTICE DE MONTAGE

Remarque : assurez-vous que le moteur est froid avant de procéder au montage du couvercle du carter moteur R&G..

- Pour monter le couvercle du carter moteur R&G, retirez les 4 boulons M6 du carter moteur mis en évidence dans le schéma de montage à la page 2.
- Assurez-vous que les entretoises filetées préinstallées dans le carter soient serrées à la main contre l'intérieur du couvercle de carter moteur ECC0333R (article 1).
- Tenez le couvercle du carter du moteur sans serrer sur le carter pour aider à identifier les boulons corrects si nécessaire.

RETIREZ SEULEMENT LA QUANTITÉ NÉCESSAIRE DE BOULONS DE CARTER DE MOTEUR

- Présentez le couvercle R&G au moteur et placez-le soigneusement sur le carter. Assurez-vous que les trous des boulons soient alignés avec les trous du carter du moteur, puis poussez jusqu'à ce qu'ils soient en butée.
- Montez les 4 boulons à tête cylindrique M6 fournis (articles 2, 3 et 4) à travers le couvercle du carter moteur et dans le carter moteur dans les positions indiquées sur le schéma de montage.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement chaque boulon.
- Il est conseillé de vérifier régulièrement le serrage des boulons de fixation, c'est-à-dire lors du nettoyage ou une fois par mois.
- REMARQUE, pour le nettoyage de ce produit, vous ne devez utiliser qu'un chiffon de polissage doux et un agent de nettoyage général doux.
- ÉVITEZ LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, NE PAS LES UTILISER CAR ILS POURRAIENT ALTÉRER LA RÉSISTANCE DE LA COUVERTURE.
- Vérifiez que tous les composants soient sécurisés et que tous les boulons soient bien serrés avant de rouler

R&G décline toute responsabilité si la procédure ci-dessus et les réglages de couple ne sont pas suivis.

ISSUE 1 – 06/10/2022 (TB)

CONSUMER NOTICE

The catalogue description and any exhibition of samples are only broad indications of the Products and R&G may make design changes which do not diminish their performance or visual appeal and supplying them in such state shall conform to the order. The Buyer acknowledges no representation or warranty (other than as to title) has been given or will apply to the Products other than those in R&G's order or confirmation and the Buyer confirms it has chosen the Products as being of merchantable quality and suitable for its particular purposes. Where R&G fits the Products or undertakes other services it shall exercise reasonable skill and care and rectify any fault free of charge unless the workmanship has been disturbed. The Buyer is responsible for ensuring that the warranty on the motorcycle is not affected by the fitting of the Products. On return of any defective Products R&G shall at its option either supply a replacement or refund the purchase money but shall not be liable if the Products have been modified or used or maintained otherwise than in accordance with R&G's or manufacturer's instructions and good engineering practice or if the defect arises from accident or neglect. Other than identified above and subject to R&G not limiting its liability for causing death and personal injury, it shall not be liable for indirect or consequential loss and otherwise its liability shall be limited to the amounts paid by the Buyer for the Products or the fitting or service concerned. These terms do not affect the Buyer's statutory rights.

R&G RACING RETURNS POLICY (NON-FAULTY GOODS)

Returns must be pre-authorized (if not pre-authorized the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G Racing. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.

R&G Racing

Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ

Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 www.rg-racing.com Email: info@rg-racing.com