



**FITTING INSTRUCTIONS FOR ECC0322 LHS ENGINE CASE COVER  
FOR HONDA CBR650R / CB650R 2021-**



**PICTURE A**

**THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.**

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

**PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.**

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF  
OUR DEALERS OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE  
WAY OF MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,  
THESE RUBBER WASHERS CAN BE THROWN AWAY.

**DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:**

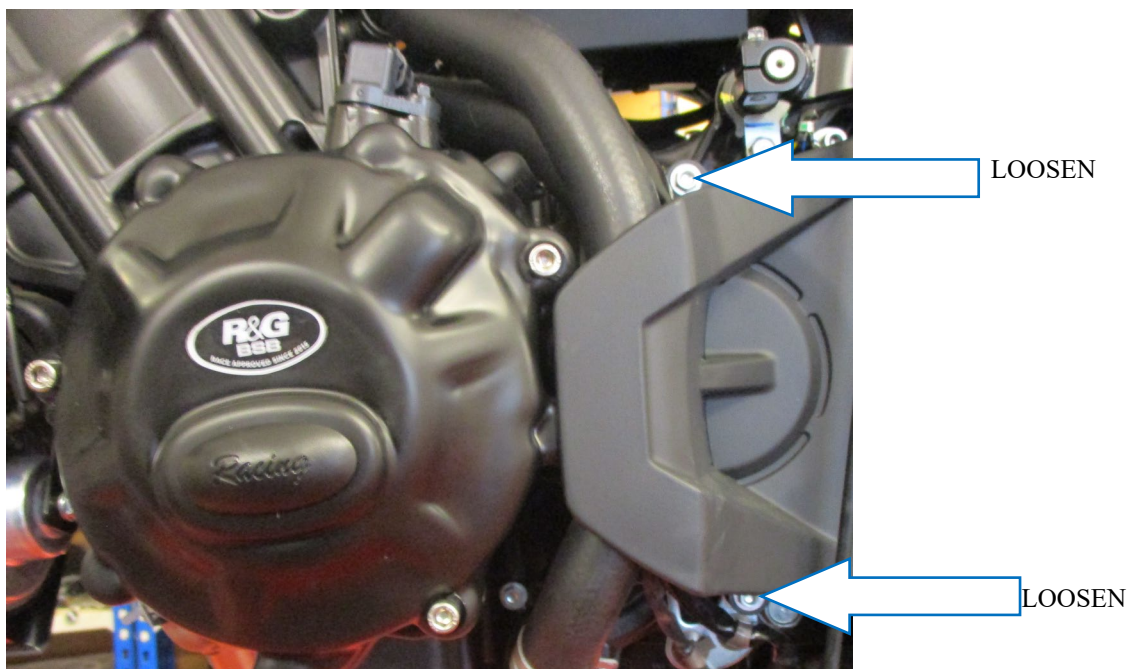
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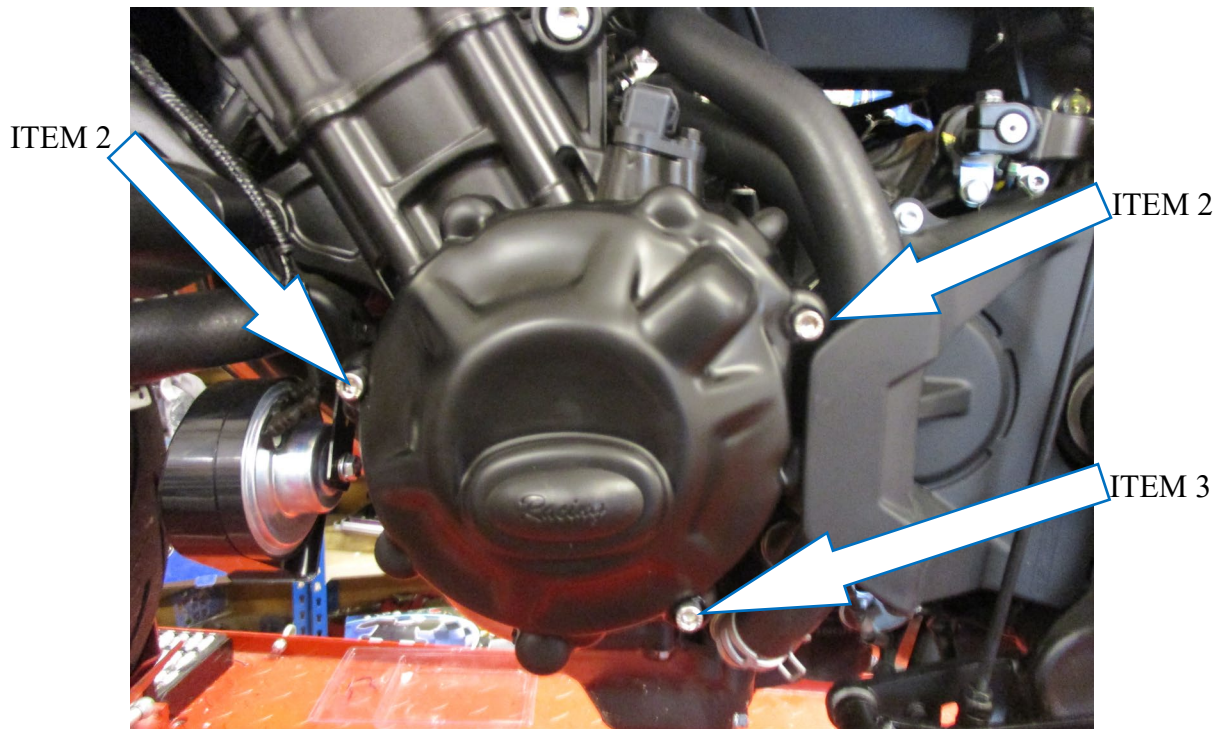
<b><u>TOOLS REQUIRED</u></b>	<b><u>GENERAL TORQUE SETTINGS</u></b>
<ul style="list-style-type: none"> <li>• Set of metric Allen keys to include 5mm A/F.</li> <li>• 8mm Socket and wrench.</li> <li>• Suitable Torque Wrench.</li> </ul>	<p>M4 BOLT = 8Nm                      M5 BOLT = 12Nm                      M6 BOLT = 15Nm                      M8 BOLT = 20Nm                      M10 BOLT = 40Nm                      M12 BOLT = 40Nm</p>

**LEGEND**

ITEM NO.	DESCRIPTION	QTY
ITEM 1	R&G ENGINE CASE COVER WITH SPACERS FITTED	1
ITEM 2	M6 x 35mm LONG CAP HEAD BOLTS	2
ITEM 3	M6 x 45mm LONG CAP HEAD BOLTS	1



PICTURE 1



PICTURE 2

### **FITTING INSTRUCTIONS**

- Please ensure the engine is cold before proceeding with the fitment of the R&G engine case cover.
- Loosen the two sprocket cover bolts arrowed in **picture 1**.
- Remove the three bolts arrowed in **picture 2**, hold the cover up to the casing to identify the correct bolts. **DO NOT REMOVE ALL THE ENGINE CASE BOLTS.**
- Offer the R&G cover up to the engine case (**item 1**) and carefully fit over the casing. Please ensure that the three bolt holes in the cover are aligned with the holes in the engine case and then push on as far as it will go.
- Fit the specified bolts through the cover and into the engine case (please see **picture 2**) the longer bolt (**item 3**) fits through the lowest mount.
- Using a 5mm Allen key or socket bit tighten the bolts evenly to pull the cover into position. **DO NOT FULLY TIGHTEN AT THIS STAGE.**
- Finally use a torque wrench set at 10 N/m (7lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts after the first heat cycle and then on a regular basis i.e. - when cleaning or once a month.
- NOTE: - For the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- **AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.**

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- R&G will accept no liability if the above procedures and torque setting are not followed.

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**NOTICE DE MONTAGE POUR ECC0322 PROTECTION CARTER**  
**MOTEUR CÔTÉ GAUCHE**  
**POUR HONDA CBR650R / CB650R 2021-**



**PHOTO A**

**CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETÉS SUR LA PAGE.**

CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTÉ DES  
INSTRUCTIONS.

NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES  
SOIENT PRÉSENTES.

**VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.**

**EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ  
UN DE NOS REVENDUEURS OU FAITES APPEL À UN TECHNICIEN  
QUALIFIÉ.**

VEUILLEZ NOTER QUE LA FAÇON DONT LE KIT EST EMBALLÉ NE REPRÉSENTE PAS  
NECESSAIREMENT LA MANIÈRE DE LE MONTER SUR LA MOTO.  
SI DES RONDELLES EN CAOUTCHOUC SONT UTILISÉES POUR MAINTENIR LES COMPOSANTS  
SUR LES BOULONS, ELLES PEUVENT ÊTRE JETÉES.

**NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :**

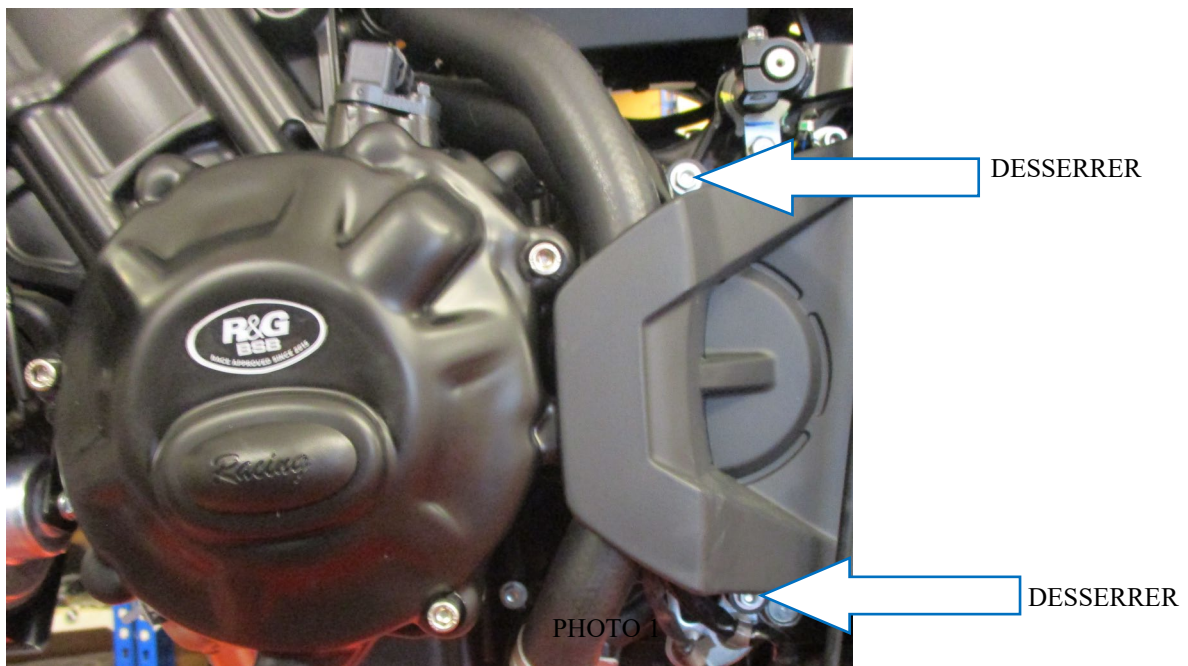
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<b><u>OUTILS REQUIS</u></b>	<b><u>VALEURS DE SERRAGE</u></b>
<ul style="list-style-type: none"> <li>• Clé Allen 5mm.</li> <li>• Clé à cliquet + douille 8mm.</li> <li>• Clé dynamométrique.</li> </ul>	<p>M4 BOULON = 8Nm</p> <p>M5 BOULON = 12Nm</p> <p>M6 BOULON = 15Nm</p> <p>M8 BOULON = 20Nm</p> <p>M10 BOULON = 40Nm</p> <p>M12 BOULON = 40Nm</p>

## **LÉGENDE**

<b>ARTICLE NO.</b>	<b>DESCRIPTION</b>	<b>QTÉ</b>
ARTICLE 1	PROTECTION CARTER MOTEUR R&G AVEC ENTRETOISES	1
ARTICLE 2	M6 x 35mm BOULONS	2
ARTICLE 3	M6 x 45mm BOULONS	1



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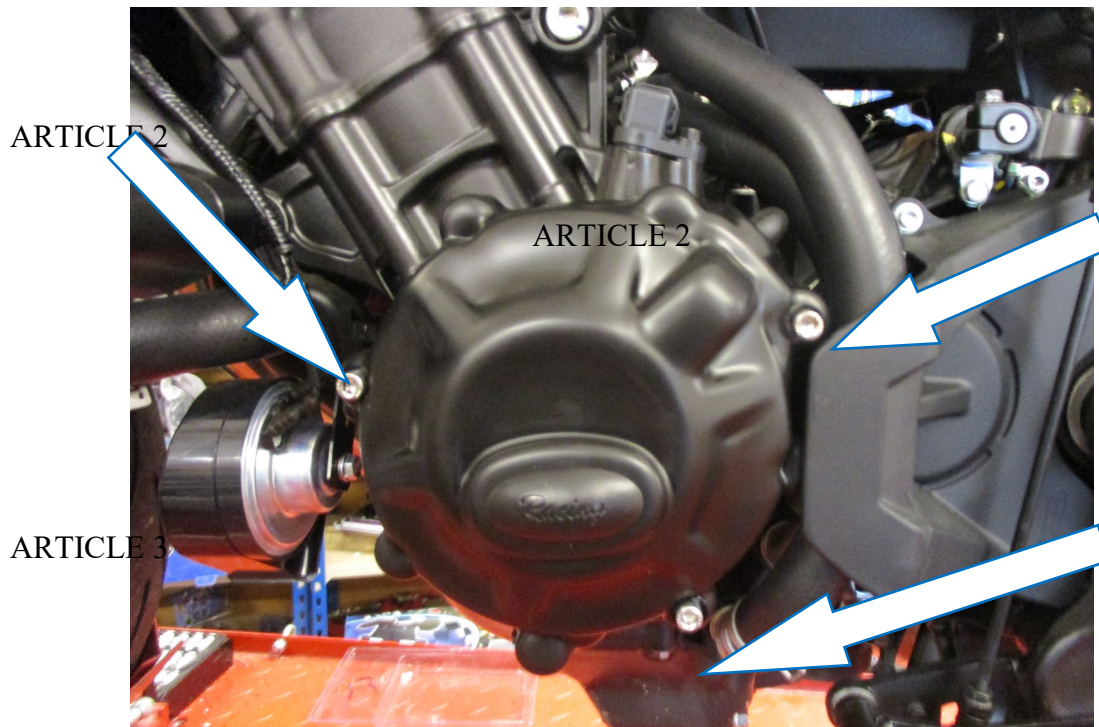


PHOTO 2

### **NOTICE DE MONTAGE**

- Veuillez vous assurer que le moteur soit froid avant de procéder au montage de la protection carter moteur R&G.
- Desserrez les deux boulons du couvercle de pignon fléchés sur la photo 1.
- Retirez les trois boulons fléchés sur la photo **2**, maintenez le couvercle sur le boîtier pour identifier les bons boulons. **NE PAS ENLEVER TOUS LES BOULONS DU CARTER MOTEUR.**
- Présentez le couvercle R&G sur le carter moteur (**article 1**) et ajustez-le soigneusement sur le carter. Veuillez vous assurer que les trois trous de boulons du couvercle soient alignés avec les trous du carter du moteur, puis poussez aussi loin que possible.
- Montez les boulons spécifiés à travers le couvercle et dans le carter moteur (voir photo **2**) le boulon le plus long (article 3) passe à travers le support le plus bas.
- À l'aide d'une clé Allen de 5 mm ou d'une douille, serrez les boulons uniformément pour tirer le couvercle en place. **NE PAS SERRER COMPLÈTEMENT À CE STADE.**
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 lb/ft) pour serrer complètement.

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- Il est conseillé de vérifier le serrage des boulons de fixation après le premier cycle de chauffe puis régulièrement, c'est-à-dire - lors du nettoyage ou une fois par mois.
- REMARQUE: Pour le nettoyage de ce produit, vous ne devez utiliser qu'un chiffon de polissage doux et un agent de nettoyage général doux.
- ÉVITER LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, NE PAS UTILISER CAR ILS POURRAIENT ALTRÉRER LA RÉSISTANCE DE LA PROTECTION.
- R&G n'acceptera aucune responsabilité si les procédures ci-dessus et le réglage du couple ne sont pas suivis.

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