



FITTING INSTRUCTIONS FOR ECC0321R
RHS CLUTCH ENGINE CASE COVER
APRILIA RS660 2021- & TUONO 660 2021-



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF
MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

WWW.RG-RACING.COM

R&G Racing

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<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of allen keys to include 3mm, 4mm & 5mm <ul style="list-style-type: none"> • 10mm spanner or socket 	<p>M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm</p>

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ECC0321R ENGINE CASE COVER INCLUDING FITTED SPACERS	1
ITEM 2	M6 x 1.00 x 35mm CAP HEAD BOLTS	3

FITTING DIAGRAM





FITTING INSTRUCTIONS

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover
- To fit the R&G engine case cover remove the three M6 engine case bolts arrowed in the **fitting diagram** on page 2, using an 8mm socket. Hold the Engine Case Cover loosely over the case to help identify the correct ones. **DO NOT REMOVE ALL OF THE CASE BOLTS.**
- Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the ECC0321R Engine Case Cover (**item 1**).
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the three R&G bolt holes are lined up with the holes in the engine casing, and then push on as far as it will go.
- Fit the three 35mm cap head Bolts (**item 2**) through the Engine Case Cover and into the engine casing.
- Note, for the mount marked with a star on the fitting diagram, replace the clutch cable stay bracket as previously fitted beneath the Engine Case Cover.
- With a 5mm hex key, tighten the bolts equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten each bolt.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE, for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- **AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.**
- R&G will accept no liability if the above procedure and torque settings are not followed.
- Check all components are secure and all bolts are tight before riding.

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