

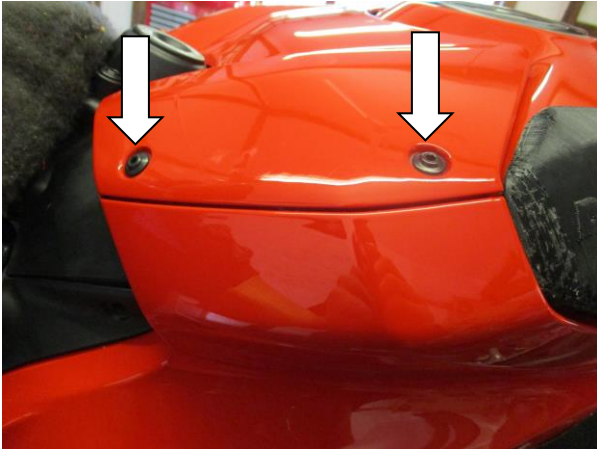


**FITTING INSTRUCTIONS FOR ECC0254R LHS CRANKCASE COVER**  
**DUCATI PANIGALE V4, V4S, V4 SPECIALE '18-**



- In this kit there should be:
- 1x Engine Case Cover (ECC0254)
  - 4x M6 x 35mm Long Cap Head Bolts
  - 4x Spacers (S1098)
  - 1x Racing Puck (SK0001SK (already fitted))
  - 2x PAL Nuts (already fitted)

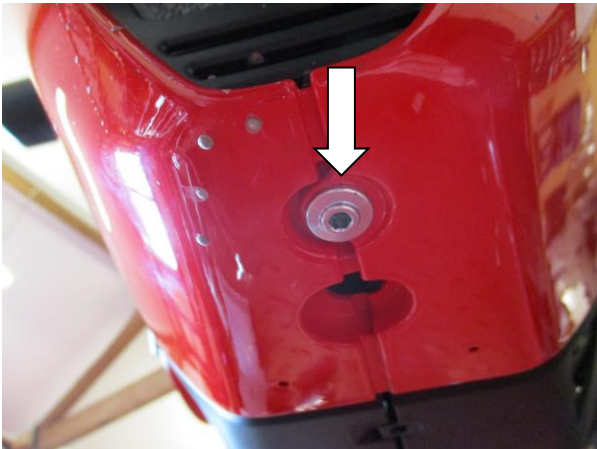
**PLEASE READ THESE INSTRUCTIONS FULLY BEFORE STARTING**



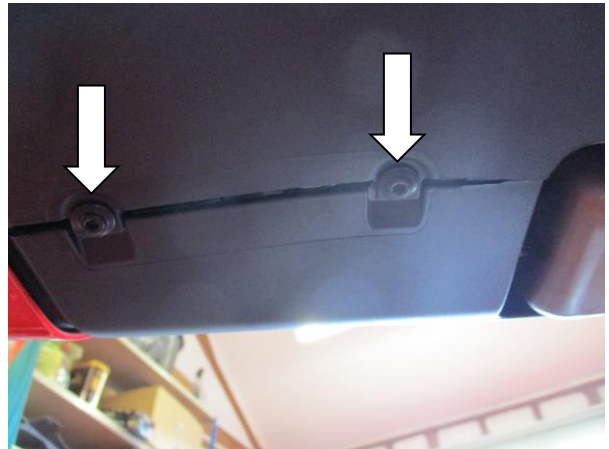
Picture 1



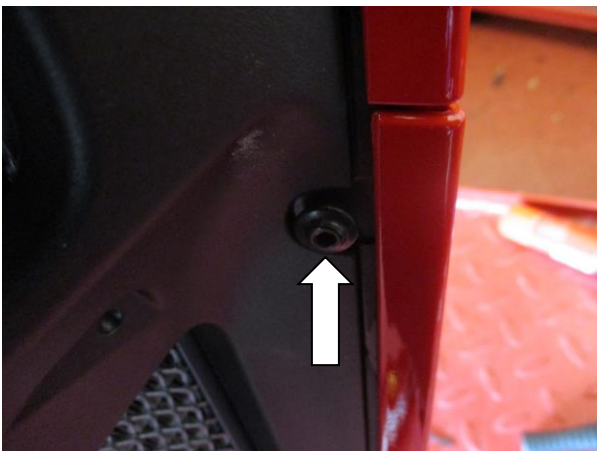
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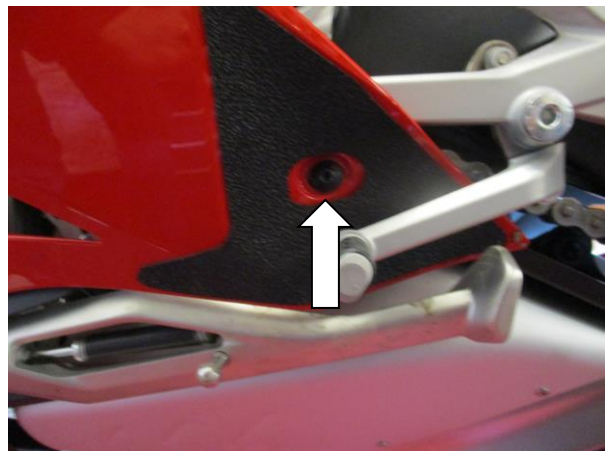
Picture 3



Picture 4

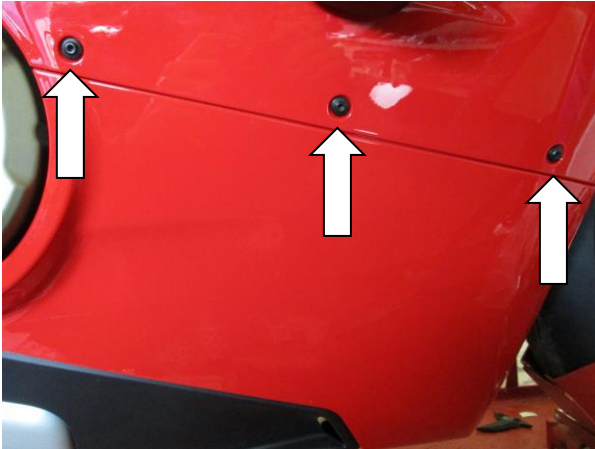


Picture 5



Picture 6

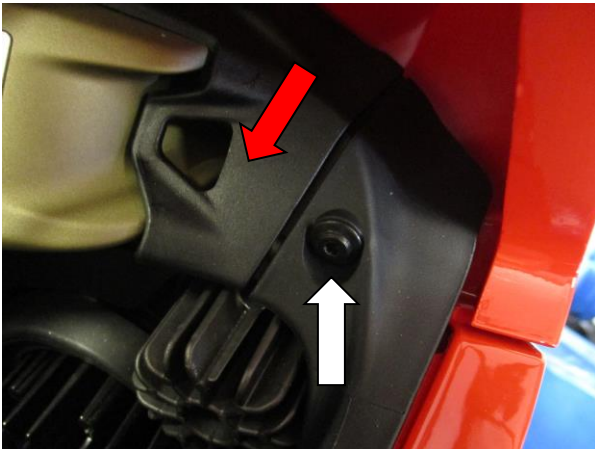




Picture 7



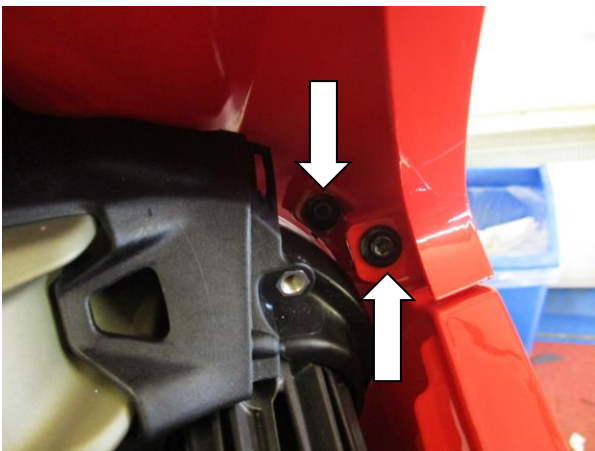
Picture 8



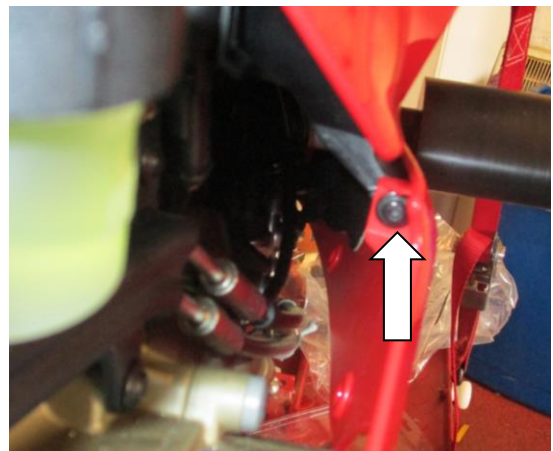
Picture 9



Picture 10



Picture 11



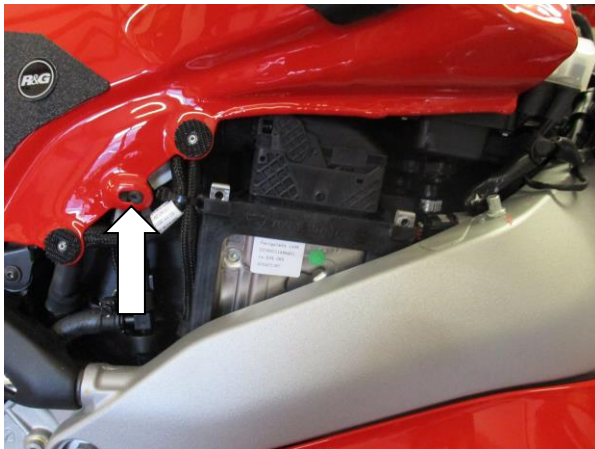
Picture 12



Picture 13



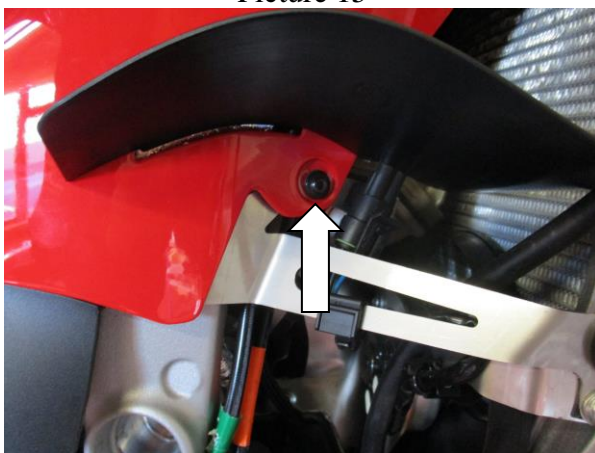
Picture 14



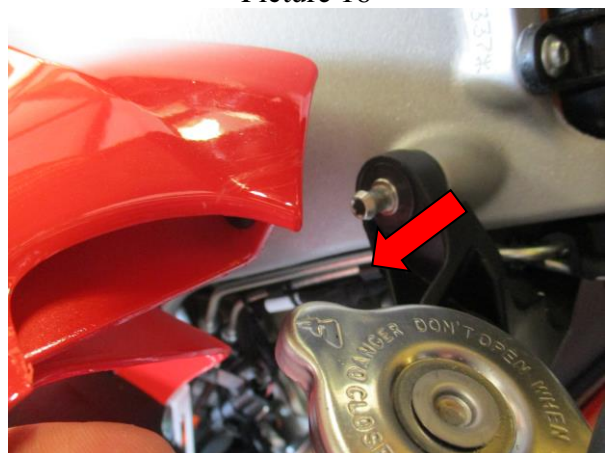
Picture 15



Picture 16

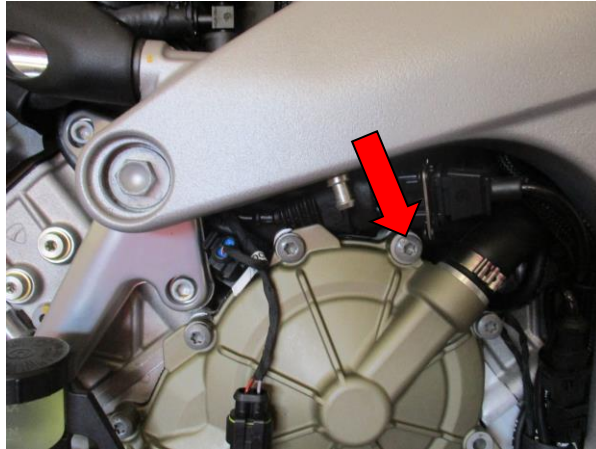


Picture 17

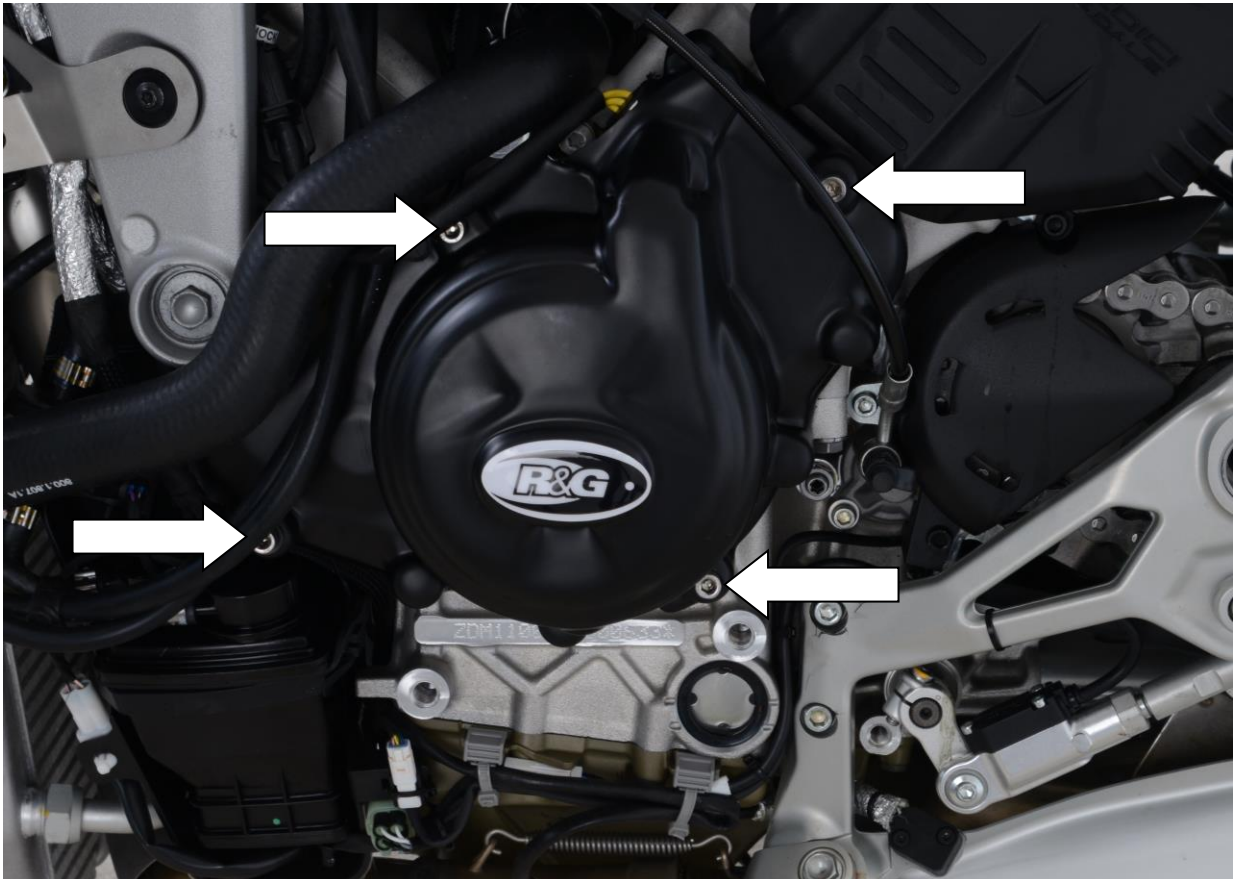


Picture 18





Picture 19



Picture 20

- Make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Remove the 2 tank cover panel bolts from both sides of the bike arrowed in picture 1. Pull the panel up gently until the locating pins release.
- Remove the bolt shown in picture 2 from the bottom of the nose.

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- Remove the bolts arrowed in pictures 3 and 4 from underneath the lower fairings.
- Remove the radiator shroud bolt shown in picture 5 from the left side.
- Remove the rear fairing bolt from the left side of the bike as shown in picture 6.
- Remove the 3 lower to upper fairing bolts arrowed in picture 7 from left side of the bike. The lower fairing can be removed at this stage by gently separating it from the radiator shroud.
- Remove the bolts shown in pictures 8 and 9 from the left side.
- Slide the black inner fairing panel (previously secured with the bolts in pictures 8 and 9) forwards until the clips disengage. To release the clip at the front, pull the black cover marked with the red arrow in picture 9 in the direction indicated by the arrow while simultaneously sliding the inner fairing panel forward.
- Remove the 2 bolts arrowed in picture 11 from the left side.
- Remove the bolt arrowed in picture 12 from the left side.
- Pull the main fairing away from the radiator shroud as shown in picture 13 and away from the nose as shown in picture 14.
- Remove the main fairing, to do this pull gently on the edge of the fairing by the fuel tank to release the Velcro and plastic locator indicated in picture 15.
- Remove the bolt shown in picture 17 from the left side.
- Remove the fairing infill panel, to do this pull gently on the front of the panel in the direction indicated in picture 18 to disengage the front locator. Next pull gently in the direction indicated in picture 19 to release the rear locator. Application of a liquid lubricant will make this process easier.
- To fit the R&G engine case cover remove the four M6 engine case bolts in the positions arrowed in picture 20. Hold the cover loosely over the case to help identify the correct ones. **DO NOT REMOVE ALL CASE BOLTS.**
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the four cover bolt holes are lined up with the holes in the engine casing, and then push on as far as it will go.
- Fit the four spacers into the four holes in the engine case cover so that the flange sits up against the cover.
- Fit the bolts through the spacers and engine case cover and into the engine case.
- Tighten the bolts equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- Re-fit the fairings on the left side of the bike in the reverse procedure to how they were removed..
- It is suggested that you check the tightness of the mounting bolts on a regular basis.
- **NOTE** for the cleaning of this product you should only use a soft polishing cloth and a mild cleaning agent.
- **AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.**
- R&G will accept no liability if the above procedure and torque settings are not followed.

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**NOTICE DE MONTAGE POUR ECC0254R PROTECTION CARTER CÔTÉ GAUCHE  
DUCATI PANIGALE V4, V4S, V4 SPECIALE '18-**



**Le kit doit contenir :**

- 1 x Protection carter moteur (ECC0254)
- 4x M6 x 35mm Boulons.
- 4x Entretoises (S1098)
- 1x Palet de course (SK0001SK (déjà monté))
- 2x Écrous PAL (déjà montés)

**LIRE L'ENSEMBLE DES INSTRUCTIONS AVANT DE COMMENCER**

**NOTICE DE MONTAGE:**

- Veiller à ce que le moteur soit froid.
- Enlever les 2 boulons de cache reservoir des 2 côtés de la moto, voir photo 1. Tirer le panneau jusqu'à ce que les onglets soient libérés.
- Enlever le boulon, voir photo 2, au bas du nez.
- Enlever les boulons, voir photos 3 et 4 par le dessous des carénages inférieurs.
- Enlever le boulon de radiateur, voir photo 5 du côté gauche.

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- Enlever le boulon de carénage arrière du côté gauche de la moto, voir photo 6.
- Enlever les 3 boulons inférieurs et supérieurs de carénage, voir photo 7 du côté gauche de la moto. Le carénage inférieur peut être enlevé à ce moment du montage, en le séparant du radiateur.
- Enlever les boulons, voir photos 8 et 9 du côté gauche.
- Glisser le carénage interne noir (auparavant fixé avec les boulons visibles sur les photos 8 et 9) vers l'avant jusqu'à ce que les clips se désengagent. Pour libérer le clip à l'avant, tirer le cache noir marqué d'une fleche rouge sur la photo 9 dans la direction indiquée par la fleche tout en glissant le panneau de carénage interne vers l'avant.
- Enlever les 2 bolts indiqués sur la photo 11 du côté gauche.
- Enlever le boulon indiqué sur la photo 12 du côté gauche.
- Tirer le carénage principal du radiateur, voir photo 13 et de son nez, voir photo 14.
- Enlever le carénage principal, pour cela tirer délicatement sur le bord du carénage, par le réservoir, pour libérer le Velcro, voir photo 15.
- Enlever le boulon visible sur la photo 17 du côté gauche.
- Enlever le panneau interne de carénage, pour cela tirer doucement sur l'avant du panneau dans la direction indiquée sur la photo 18 pour libérer l'onglet avant. Tirer ensuite dans la direction indiquée sur la photo 19 pour libérer l'onglet arrière. Vous pouvez appliquer un peu de lubrifiant pour faciliter ce procédé.
- Pour monter la protection R&G, enlever les 4 boulons M6 de carter moteur positionnés comme sur la photo 20. Tenir le couvercle autour du carter pour aider à les identifier. **NE PAS ENLEVER TOUS LES BOULONS DE CARTER.**
- Monter la protection R&G sur le carter moteur. Veiller à ce que les 4 boulons R&G soient alignés up avec les trous du carter moteur, puis poussez jusqu'à la limite.
- Insérer les 4 entretoises dans les 4 trous de la protection carter moteur de façon à ce que la bride se place contre la protection.
- Insérer les boulons dans les entretoises et la protection carter moteur.
- Serrer les boulons de façon identique de façon à ce que la cache se mette en place. **NE PAS SERRER COMPLETEMENT.**
- Utiliser une clé dynamométrique à 10 Nm (7 Lb ft) pour bloquer.
- Remonter les carénages du côté gauche de la moto en procédant à l'inverse du démontage.
- Nous vous suggérons de vérifier le serrage au moins une fois par mois, lors du nettoyage par exemple.
- **NOTE:** Pour le nettoyage, vous devriez utiliser uniquement un chiffon doux et un agent nettoyant doux.
- Ne pas utiliser d'agents chimiques qui pourraient altérer l'efficacité de la protection.
- R&G n'acceptera aucune responsabilité en cas de mauvais couple de serrage ou d'utilisation inappropriée d'agents nocifs.

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