

Part Number: BMW-R18-BAG

Description: Saddlebags

Fitment: 2021 BMW R 18

Revision: 2



Tools Required	Parts List
4mm Allen Wrench 5mm Allen Wrench T-30 Torx Wrench T-40 Torx Wrench T-55 Torx Wrench 9/16 Socket Wrench	1 #A01318 Left Mounting Bracket 1 #A01319 Right Mounting Bracket 2 #P11339 Lower Mounting Bracket 4 #SP00891 8mm x 60mm x 1.25 Cap Allen Bolts 4 #SP00282 8mm x 25mm x 1.25 Button Head Allen Bolts 2 #P11341 9/16" x 5/8" Spacers 2 #P11342 9/16" x 1/2" Spacers 4 #SP00198 3/8" Acorn Nuts 8 #SP00297 8mm Lock Washers 8 #SP00109 5/16" Flat Washers 4 #SP00157 3/8" Lock Washers 4 #SP00265 3/8" Flat Washers 2 #SP02554 12mm x 55mm x 1.75 Button Head Allen Bolts 2 #SP00851 12mm Flat Washers

NOTE: If you are installing the saddlebags without using the sissy bar, then you will need to use the provided spacers between the fender and the bag mounting bracket. The 9/16" x 1/2" spacer goes in the front position and the 9/16" x 5/8" spacer goes in the rear position.

1. To install the saddlebag mounting brackets, you need to remove one bolt at a time on the fender, using a T-40 torx wrench, put the bracket in place and secure the bracket with the provided 8mm x 60mm x 1.25 cap Allen bolt, 8mm lock washer and 5/16" flat washer, using a 5mm Allen wrench (*Figure 1*). Then remove the second bolt on the fender and secure with the provided 8mm x 60mm x 1.25 cap Allen bolt, 8mm lock washer and 5/16" flat washer (*Figure 2*). Repeat on the other side.

2. Install the lower mounting bracket on the saddlebag, by using the provided 8mm x 25mm x 1.25 button head Allen bolts, 8mm lock washers and 5/16" flat washers (*Figure 3*). DO NOT OVER TIGHTEN.



NOTE: If you have the sissy bar installed, remove the plastic covers on the saddlebags (*Figure 4*).

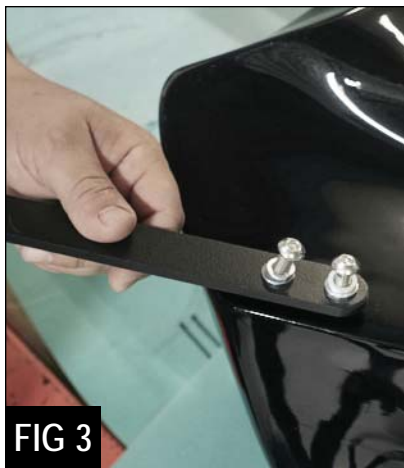
3. Remove the bolt on the footpeg, using a T-55 torx wrench (*Figure 5*). Then remove the two bolts on the heel guard, using a T-30 torx wrench (*Figure 6*). Remove the heel guard, then put the bolts back in place

4. Mount the saddle bag on to the mounting bracket (*Figure 7*) and secure from the inside of the bag with the provided 3/8" flat washer, 3/8" lock washer and 3/8" acorn nut. Do not tighten yet.

5. Reinstall the footpeg by putting it behind the bag bracket, then secure with the provided 12mm x 55mm x 1.75 button head Allen bolt and 12mm flat washer, using a 8mm Allen wrench (*Figure 8*). Do not tighten yet

6. Next, go back and tighten the bolts in the saddlebags and on the footpeg

7. Repeat on the other side.



Questions? Give us a holler...
800-223-4332
tech@corbin.com