

**Part Number:** BMW-GS13-F(E) & BMW-GS13-R(E)

**Description:** Front and Rear Saddles

**Fitment:** 2024 BMW R 1300 GS

**Revision:** 1



Tools Required	Parts List
Wire Crimper Wire Cutters	5 Male connectors 5 Female connectors

1. Remove the stock seat(s) from your bike and disconnect the wiring harness on the front and rear saddles (*Figures 1 & 2*). Refer to your owners manual if necessary.

2. Corbin's front and rear saddles mounts just like stock

**IMPORTANT!** It has been brought to our attention that tapping the Corbin heater pigtail into the BMW wiring harness may effect your warranty. If you would rather obtain BMW connectors to plug into your stock harness, you can ask your dealer for the following two part numbers: #61127688145 & #61127688147. These connectors can be spliced to the Corbin pigtail and can then be plugged in like the OEM seat.

3. **Electric Heat Installation:** Start by cutting the stock front and rear seat wiring harness in half, then trim 3" of tubing to expose the wires. (*Figure 3*)

4. For the front wiring harness, remove 1/2" of the plastic covering (*Figure 4*) from the brown wire, making sure to be careful to not cut through the wires, then twist the copper wires together, bend them over in half, then crimp the female connector onto it (*Figure 5*). Do the same to the purple wire, but crimp the male connector onto it. This should reflect the opposite as the Corbin seat wire connectors (*Figure 6*).



5. For the rear wiring harness, remove 1/2" of the plastic covering from each wire, making sure to be careful not to cut through the wires. Twist the copper wires together on the green/white wire, bend them over in half, then crimp the male connector onto it. Do the same to the brown, yellow/white and blue/white wires, but crimp the female connectors onto them (Figure 7).

6. Plug the BMW connectors to your stock harness.

7. Next you are going to connect the front BMW connectors to the front pigtail on the Corbin seat. Connect the purple wire on the Corbin seat to the BMW purple wire. Do the same with the brown wire.

8. Now connect the rear BMW connectors to the rear pigtail on the Corbin seat. Connect the brown wire on the Corbin seat to the BMW brown wire, then the purple wire connect to the green/white wire, the yellow wire connect to the yellow/white wire and the blue wire connect to the blue/white wire. Now slide the front tab of your front saddle under the front seat mount at the rear of the gas tank, then lower the rear of the front seat down onto the chassis. For the rear saddle, slide the two front tongues under the front saddle, align the rear of the saddle to the locking mechanism and push down. To remove, use the stock key to unlock and pull up.

**NOTE:** The rear heater operates by the switch on along the side of the saddle. The front heater operates on the dash controls.



FIG 4

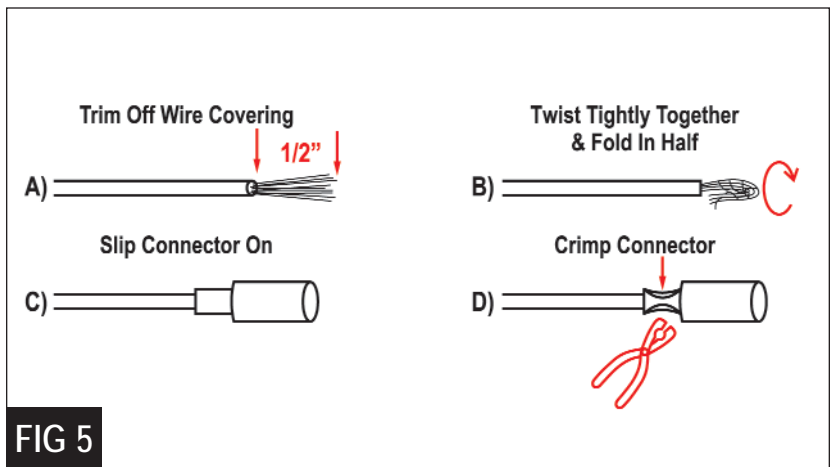


FIG 5

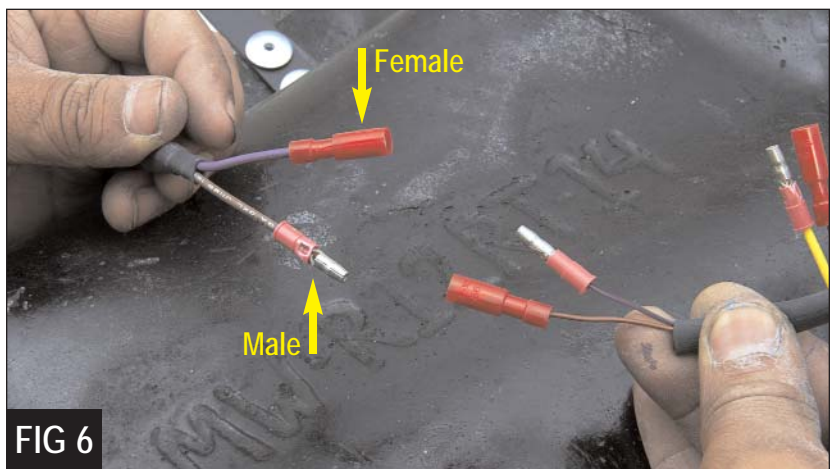


FIG 6



FIG 7

Questions? Give us a holler...  
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