

**WerkesUSA**

&lt;&lt;&lt;&lt;&lt; IT IS RECOMMENDED THAT THIS PRODUCT BE INSTALLED BY A QUALIFIED TECHNICIAN &gt;&gt;&gt;&gt;&gt;

**(800)736-2114****REMOVAL:**

- 1) Release cable retaining clip and remove cable from the exhaust valve motor (near oil filter). \*FIG (A)
- 2) Remove lower left exhaust spring \*FIG (B).
- 3) Remove exhaust bolt from lower left side \*FIG (B), exhaust bolt from lower right side \*FIG (C), and upper left exhaust bolt \*FIG's (D) & (E). \*NOTE\* leave side mounting brackets on bike.
- 4) Remove upper left heat shield cover (2- bolts) \*FIG (D).
- 5) Loosen upper exhaust clamp \*FIG (E).
- 6) Partially remove rear brake reservoir to gain access to the O2 sensor. \*FIG (F)
- 7) Release (or cut) zip-ties holding O2 sensor wires.
- 8) Remove O2 sensor using O2 Sensor Socket tool provided.
- 9) Remove upper right side heat shield cover bolts \*FIG (F).
- 10) Remove heat shields on both sides (1- bolt per side and shared clamp at head pipe). \*FIG (G)
- 11) Remove engine oil vent tube from top of the engine to access head pipe bolts. \*FIG's (F), (G), and (H)
- 12) Loosen (or remove) head pipe bolts enough to pivot the exhaust back and off the lower (front) head pipe. Drop the down through the swingarm.

**INSTALLATION:**

- 1) Slip the stock upper clamp onto the WerkesUSA Collector Pipe. Position Collector Pipe onto bike using same pivoting method as used while removing. \*NOTE\* leave clamp loose.
- 2) Tighten (or replace) head pipe bolts. Install lower exhaust spring, and secure with stock bolt into left side bracket.
- 3) Position supplied clamp onto WerkesUSA GP Canister. Install canister to bike using stock bolt and supplied 6mm Washer and 6mm Ny-loc Nut. \*FIG (K) \*\*NOTE\*\* canister bracket goes behind mount.
- 4) Check clearances and adjust as needed for maximum ground clearance before tightening clamps.
- 5) Replace heat shields, heat shield covers, O2 sensor, oil vent tube, and rearbrake reservoir.. Use supplied Zip-ties to secure O2 sensor wires to frame.
- 6) Remove exhaust valve motor. Plug in supplied Servo Eliminator in its place. \*FIG's (I) & (J) Secure with zip-tie.
- 7) Clean exhaust of fingerprints and grime before starting.

**\*\*IMPORTANT\*\*** To insure uniform coloring thoroughly clean with WD-40 or like product before starting motorcycle **\*\*IMPORTANT\*\*****PARTS LIST:**

- |                   |                     |                               |
|-------------------|---------------------|-------------------------------|
| 1- GP Canister    | 1- Collector Pipe   | 1- Servo Eliminator (21-1001) |
| 1- 2.5" Clamp     | 1- 6mm Washer       | 1- 6mm Ny-loc Nut             |
| 3- Small Zip-ties | 1- O2 Sensor Socket |                               |

The purchaser releases Competition Werkes Inc. from all liabilities pertaining to the installation and use of purchased parts. Purchaser recognizes that any alteration and/or modifications to the vehicle may increase the risk of injury or accident, and may also render the vehicle illegal for use on public roads.

**WDSS2**



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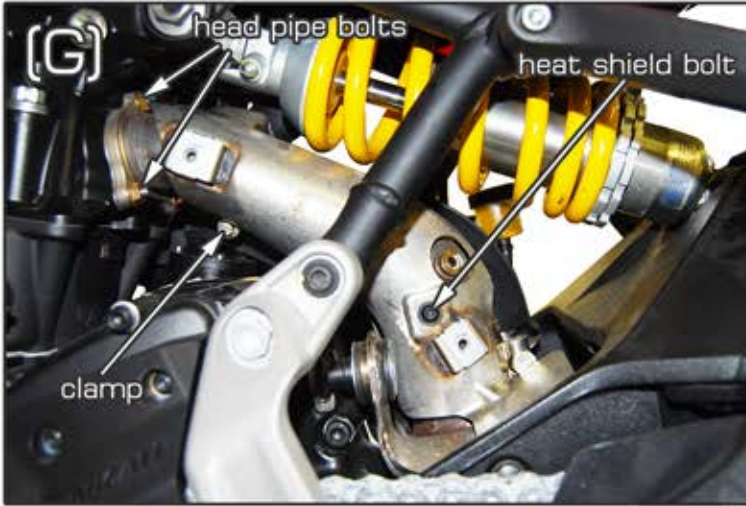


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