



**HARLEY DAVIDSON 2009 and UP DRESSER or ROAD KING
INSTALLATION INSTRUCTIONS
PART# 1F66R and 1F66RB**

Congratulations on owning a Genuine set of Bassani Xhaust Pipes. Bassani Pipes are designed for maximum sound and performance. Please follow the instructions below for installation. If you have any questions please call our tech line at 714-630-1821. Thank you!



TOOLS REQUIRED

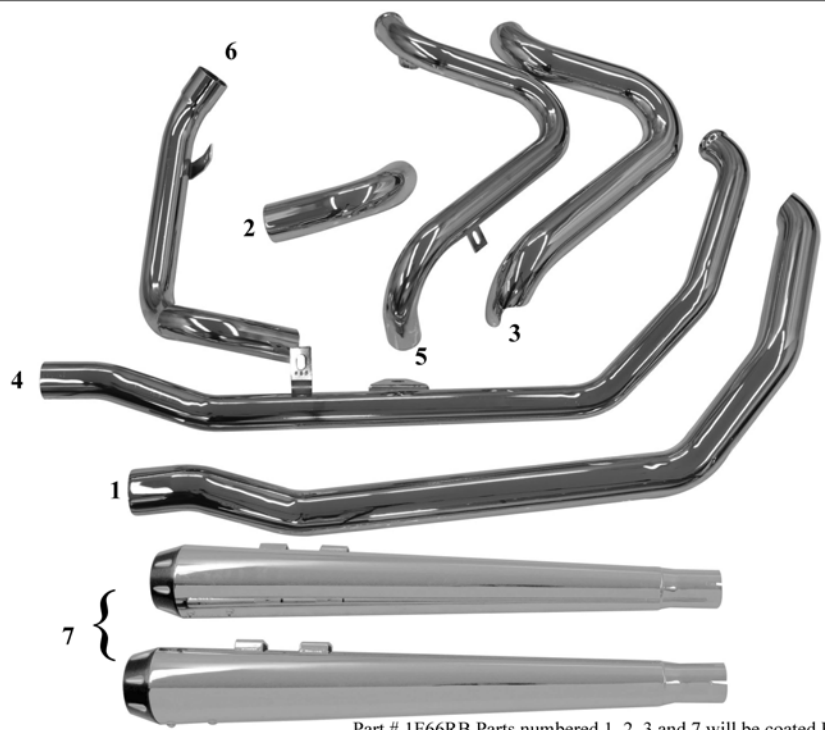
5/16" Nut Diver		1/2", 1/4", 9/16", 13mm 15mm Sockets	
Snap-ring Pliers		02 Sensor Socket	
1/2", 9/16", 7/8" & 13mm Wrenches		Socket Extension 3/8"	
Ratchet 3/8"		3/8" Socket Swivel	
5/16" Allen socket		5/16" Allen Wench	

PARTS LIST	2 = 18mm plugs	2 = 12mm plugs	5 = 5/16" x 3/4" Hex Head Bolt	6 = 5/16 Flat Washer
	4 = 5/16 Lock Washers	1 = 5/16" Flange Nut	1 = 1 1/8" Torca Clamp	2 = 2" Torca Clamps

Bassani True Dual Down Under Head Pipes

EXHAUST SYSTEM

1. Front Pipe Heat Shield
2. Down Pipe Heat Shield
3. Rear Pipe Heat Shield
4. Front Head Pipe with (1) 18mm & (1) 12mm O2 Sensor Bung
5. Rear Head Pipe with (1) 18mm & (1) 12mm O2 Sensor Bung
6. Down Under Head Pipe
7. 4" Megaphone Mufflers w/2½"ID x 21" Long Baffle (B2521-2) and Black End Cap with Contrasting Flutes (BELMR-2)



Part # 1F66RB Parts numbered 1, 2, 3 and 7 will be coated Black

WARNING: The parts contained in this box may not be legal for sale and/or installation on Motorcycles operated on public roads in California. The California Air Resources Board (CARB) does not permit the use of aftermarket emission-related parts that alter the performance of OEM emission-related devices unless CARB has issued an Executive Order, other than on racing vehicles on closed courses. Check your local laws and manufacturers information.



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STOCK EXHAUST REMOVAL INSTRUCTIONS

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| <ol style="list-style-type: none"> 1. Remove the existing exhaust system from the bike. 2. Remove the right side floorboard, and then remove the heat shields. 3. Remove the two mufflers. 4. Next remove the O² sensors and save for re-use. | <ol style="list-style-type: none"> 5. Remove the nuts at the Flanges and remove the bolt through the transmission bracket. 6. Now remove the head pipe assembly. 7. Check the gaskets and replace if necessary. These pipes require tapered gaskets, not flat ones. |
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INSTALLATION INSTRUCTIONS FOR BASSANI EXHAUST SYSTEM

1. Remove the flanges and c-clips from the removed head pipes and install on the new head pipes. The new pipes come with 18mm and 12mm O² bungs. Plug the two ports that you will not be using.
 2. Now you can install the new head pipes, starting with the front pipe. Fit the pipe to the port and snug tighten, then fit the tab on the pipe under the transmission bracket and tighten the through bolt (Figure 1) keeping the pipe adjusted as far to the right as possible. If you are using the 12mm O² ports, Install the sensor into the fitting beside the bracket and use a small amount of anti-seize compound on the threads.
 3. After fitting the flange and c-clip on the rear head pipe, install the pipe into the exhaust port. The bracket on the rear head pipe should be on top of the bracket on the front head pipe. (Figure 2) Fit the supplied 5/16" bolt, washer and nut through the slots in the brackets. Then fit the O² sensor in place, again using a small amount of anti-seize compound on the threads.
 4. Fit the cross-under pipe to the rear head pipe using RTV High Temp Silicone to help seal the connection. Use the supplied 1 7/8" Torca Clamp at the slip joint and using the bolt you removed earlier, attach the cross-under bracket to the stock mounting location. (Figure 3)
 5. You can now go ahead and tighten all the hardware.
- Starting at the Flanges and working backwards. Check that you have clearance where the pipes cross over each other and where the cross-under pipe behind the slip joint passes under the transmission. Your pipes should look like the picture in Figure 4.
6. At this time you can fit mufflers to the pipes. Spray a small amount of anti-seize Spray lubricant into the muffler inlet and use the supplied 2" Torca Clamps to hold the mufflers in place. New mounting bolts are supplied for under the Saddlebags.
 7. Remove the heat shields from their packaging, being careful not to scratch them. Attach the heat shields to the pipes by feeding the supplied #24 hose clamps through the H-clamps on the heat shields. While mounting the heat shields, make sure that the bolt on the clamp is accessible for tightening when they are installed on the pipes. Do the final positioning of the heat shields, and then tighten fully. Replace the floorboard and check over all the hardware for tightness.
 8. Before starting the motorcycle, clean and wipe down the pipes with a non-residue or similar type of cleaner and a soft clean cloth. Removal of fingerprints and any oil base residue is necessary to avoid staining the chrome or the Black Coating when the exhaust system heats up.

POWER YOU CAN FEEL



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Note: Any modification to the factory (stock) installed intake or exhaust system alters the air/fuel Ratio. Modifications result in the air fuel ratio becoming dangerously lean (too much air, not Enough fuel). This condition can be harmful to your engine. This can be corrected by installing, an aftermarket fuel module sometimes referred to as a program or programmer. Bassani recommends you take your motorcycle to a qualified technician/ tuner for this work.